

ECM

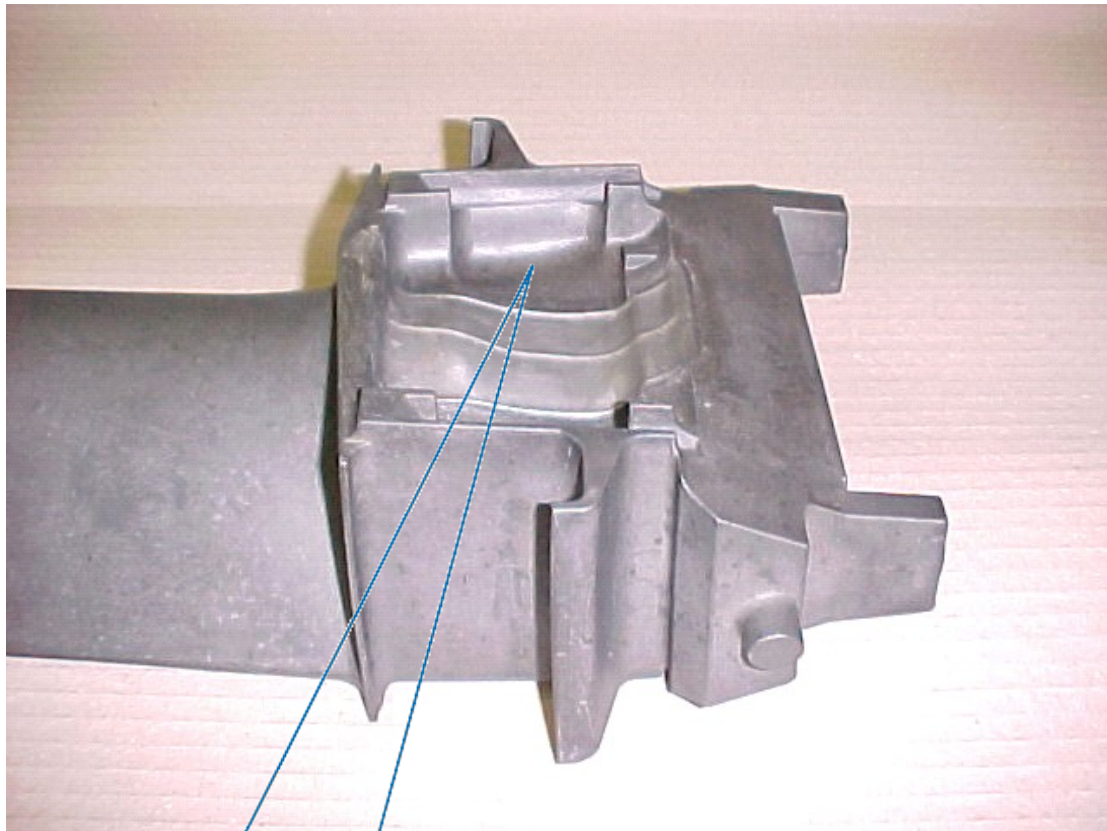
electro chemical machining

application bulletin

GAS TURBINE BLADE, MATERIAL NICKEL ALLOY

CASTING FEED PAD 95mm x 38mm x 30mm DEEP
REMOVE FEED PAD BY ECM SINKING (ELECTROCHEMICAL MACHINING)

BLADE SIZE 550mm x 200mm x 80mm



FEED PAD REMOVED LEAVING A
GOOD SURFACE FINISH WITH 3
ELECTROLYTE FEED RIDGES
REMOVED LATER BY BELT
FINISHING

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