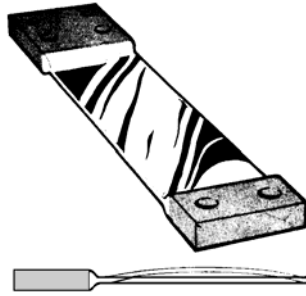


application bulletin

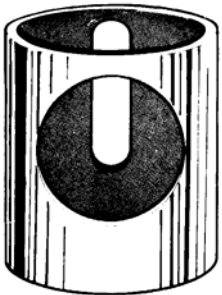


Drill 1/8in. diameter hole through centre of ball bearing
Material. High Carbon steel.
Hardened

Form through slot 7/32in. wide x 1/2in. deep.
Material. Stainless steel

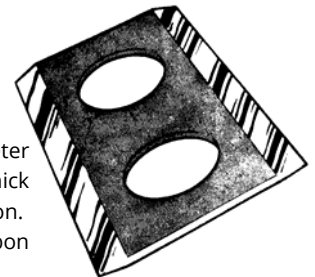


Form flexure area avoiding any distortion.
Material. Stainless steel hardened and tempered. Curved line in front elevation drawing shows exaggerated distortion which occurs when machining by conventional methods.



Form hole and slot simultaneously in 4 components.
Material.
Steel case hardened

Drill two 7/8in. diameter holes in 1/16in. thick blade with no distortion.
Material. High carbon steel. Hardened.

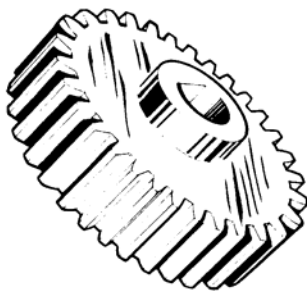


Drill 1/8in. diameter hole (up to 100 components drilled simultaneously on 2000 amp machine).
Material. Stellite X40.

Turn face and form blades on turbine rotor.
Material. Nimonic.

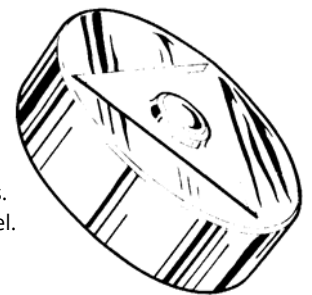


Form hexagon head on bolt.
Material Hastalloy.



Form "D" hole
Material. Inconel.

Form triangular recess.
Material. Stainless steel.



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